

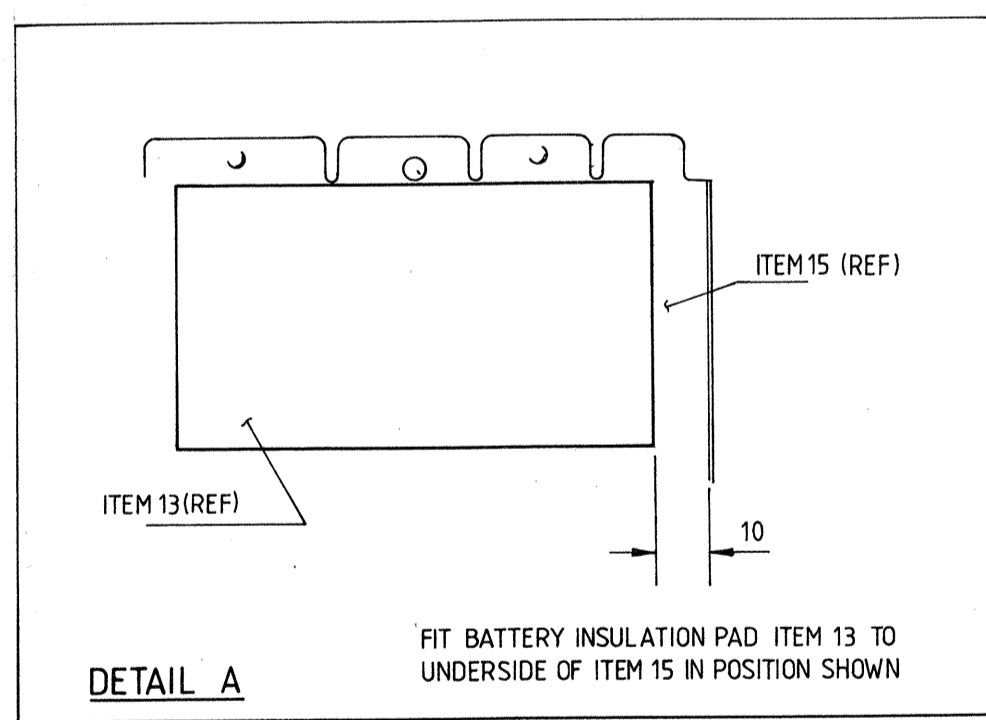
TIGHTEN TO MAX. TORQUE 0,5 N·m

TIGHTEN TO MAX. TORQUE 0,7 N·m

40 APPLIES TO 2M+HD VERSION ONLY

25 APPLIES TO 2M+HD VERSION ONLY

31 APPLIES TO 2M+HD VERSION ONLY



NOTE

- 1. WHEN ASSEMBLING SCREWLOCKS, SUPPLIED WITH 'D' CONNECTORS THRO' REAR PANEL DISCARD ALL WASHERS SUPPLIED AND REPLACE WITH WASHER, ITEM 27, 2 OFF PER 'D' CONNECTOR.
- 2. FIX SPEAKER IN POSN. USING ADHESIVE, ITEM 36.
- 3. ENSURE THAT ITEM 29 IS POSITIONED IN ORIENTATION SHOWN & THAT 20mm OF EXTERNAL CABLE INSULATION PROTRUDES INTO METAL CASE & POSITION M3 FASTON VERTICALLY UP FROM STUD.
- 4. ENSURE THAT LIVE AND NEUTRAL WIRES ON ITEM 3 ARE ROUTED WELL AWAY FROM CASE METALWORK & TRANSFORMER LAMINATIONS.

5	21/05/92	ECO 3021/3043	RS	YAK
4	18/02/92	ECO 3008	RS	YAK
3	28/02/92	ECO 2996	RS	YAK
2	28/02/92	ECO 2969	RS	YAK
1	28/02/92	AMR 3161	ROG	
ISS	DATE	DESC. OF CHANGE	DRN.	CHKD.

SCALE	1:1	ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED
MATERIAL	SEE 0094, 504/P	
FINISH		
WHOLE No. TOL.		
	DECIMAL No. TOL.	ANGLE TOL.

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**ACORN COMPUTERS Ltd**

TITLE  
A3020  
FINAL ASSEMBLY