



SAFETY CRITICAL ITEM.
CHECK THAT THE PSU INSULATION SHEET IS CLIPPED SECURELY IN PLACE.

- NOTE:-
- 1] SHUNTS ITEM 9 FITTED TO LINKS LK6,14,20,22. IN POSITIONS SHOWN THUS. ☒
 - 2] ALL CONNECTORS[SK, PL, LK, IC SOCKETS & SW1] TO BE MOUNTED FLUSH AND PERPENDICULAR TO THE PCB.
 - 3] UNLESS OTHERWISE SHOWN, ALL RADIAL LEADED COMPONENTS TO BE MOUNTED PERPENDICULAR TO THE PCB WITHIN +/-15
 - 4] FIT SHUNT ITEM 10 AFTER SUCCESSFUL PSU TEST.
 - 5] FIT WIRE ITEM 11 AFTER SUCCESSFUL PSU TEST.
 - 6] USE WIRE TO HOLD DOWN CRYSTAL, DO NOT SOLDER WIRE TO CAN.
 - 7] PINS OF TRANSFORMER L1 TO BE CROPPED TO A MAX. LENGTH OF 1,5MM.
 - 8] WARNING: APPLICATION OF EXCESSIVE OR PROLONGED HEAT TO THE TRANSFORMER [L1] PRIMARY PINS CAN RUPTURE THE TRANSFORMER THERMAL FUSE.
 - 9] FIX Q2 TO HEATSINK USING ITEMS 16,17,&18.AFTER APPLYING HEATSINK COMPOUND ITEM 20. TORQUE TO 0,5 NEWTON METRE'S.
 - 10] FIT CRYSTAL INSULATION WASHER ITEM 12 BETWEEN X5 AND PCB.
 - 11] PCB HEATSINK LABEL ITEM 5 TO BE LOCATED ON NON-PSU SIDE OF HEATSINK.

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|--------------|-----------------|
| SCALE | |
| MATERIAL | SEE PARTS LIST. |
| FINISH | SEE PARTS LIST. |
| WHOLE No.TOL | DECIMAL No.TOL |
| | ANGLE TOL. |

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TITLE
MAIN P.C.B. ASSEMBLY

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| ISS | DATE | DESC.OF CHANGE | DRN | CHKD |
| 2 | 31/07/92 | ECO 2954/2970 | BGH | |
| 1 | 18/06/92 | AMR 3193 | BGH | |
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