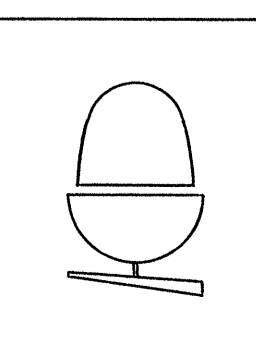


FITTED TO U/SIDE OF PCB. SAFETY CRITICAL ITEM. CHECK THAT THE PSU INSULATION SHEET IS SECURELY CLIPPED IN PLACE.

- NOTE:-
- 1] SHUNTS ITEM 9 FITTED TO LINKS LK6,14,20,22. IN POSITIONS SHOWN THUS.
 - 2] ALL CONNECTORS[SK, PL, LK, IC SOCKETS & SW1] TO BE MOUNTED FLUSH AND PERPENDICULAR TO THE PCB.
 - 3] UNLESS OTHERWISE SHOWN, ALL RADIAL LEADED COMPONENTS TO BE MOUNTED PERPENDICULAR TO THE PCB TO WITHIN +/-15
 - 4] FIT SHUNT ITEM 10 AFTER SUCCESSFUL PSU TEST.
 - 5] FIT WIRE ITEM 11 AFTER SUCCESSFUL PSU TEST.
 - 6] USE WIRE TO HOLD DOWN CRYSTAL, DO NOT SOLDER WIRE TO CAN.
 - 7] PINS OF TRANSFORMER L1 TO BE CROPPED TO A MAX. LENGTH OF 1,5MM.
 - 8] WARNING: APPLICATION OF EXCESSIVE OR PROLONGED HEAT TO THE TRANSFORMER [L1] PRIMARY PINS CAN RUPTURE THE TRANSFORMER THERMAL FUSE.
 - 9] PCB HEATSINK LABEL [ITEM 5] TO BE LOCATED ON NON-PSU SIDE OF HEATSINK.
 - 10] FIX Q2 TO HEATSINK USING ITEMS 16,17,&18. AFTER APPLYING HEATSINK COMPOUND ITEM 20, TORQUE TO 0,5 NEWTON METRE'S.
 - 11] FIT CRYSTAL INSULATION WASHER ITEM 12 BETWEEN X5 AND PCB.

SCALE	
MATERIAL	SEE PARTS LIST.
FINISH	SEE PARTS LIST.
WHOLE No.TOL	+/-1MM
DECIMAL No.TOL	
ANGLE TOL.	

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TITLE	[2M] MAIN P.C.B. ASSEMBLY
ISS	2
DATE	03/08/92
DESC.OF CHANGE	ECO 2964/2970
DRN	BGH
CHKD	BGH
DRG.No	0194,006/A